

FENDER FLARES KIT FOR CAN-AM COMMANDER

BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference.

IMPORTANT

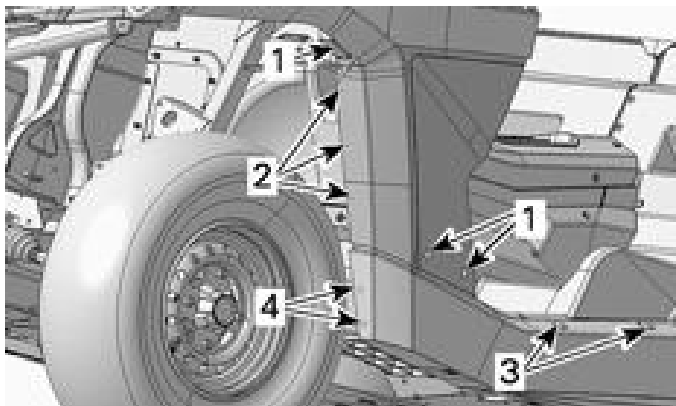
Your FENDER FLARES KIT is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris.

Please refer to the installation video in the listing before your installation.

INSTALLATION INSTRUCTIONS

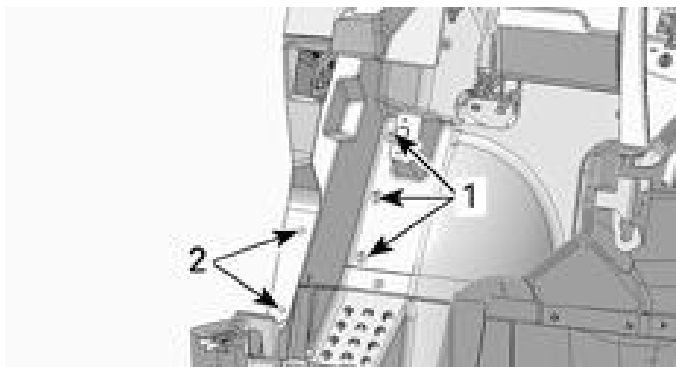
Note: Shift vehicle transmission into "PARK". Turn key to "OFF" position and remove from vehicle.

1. Remove fasteners from front lateral panel and central lateral panel as depicted in the following illustrations.



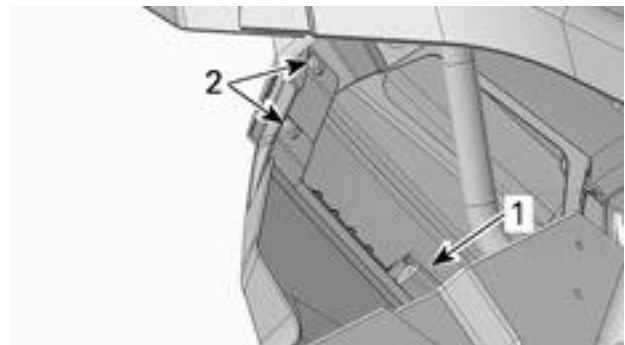
LH SIDE VIEW

1. Remove and discard screws; 2. Remove and keep screw; 3. Remove and keep plastic rivets for re-installation; 4. Remove and keep screw to hold template.



VIEWED FROM DRIVER SEAT

1. Remove and discard nuts; 2. Remove and discard screws.



VIEWED FROM DRIVER FOOTREST

1. Remove and keep plastic rivet for re-installation; 2. Remove and keep screws for re-installation.

2. Remove the LH front lateral panel from vehicle:
2.1 Gently pull on the central lateral panel to provide space for the removal of the front lateral panel.

2.2 Pull the front lateral panel out of location.

2.3 Replace the 2 M6 U-nut on the front lateral panel.



1. U-nut

3. Remove and keep retaining screws and washer and discard elastic nut located near the intersection of the headlight trim and the front fender.

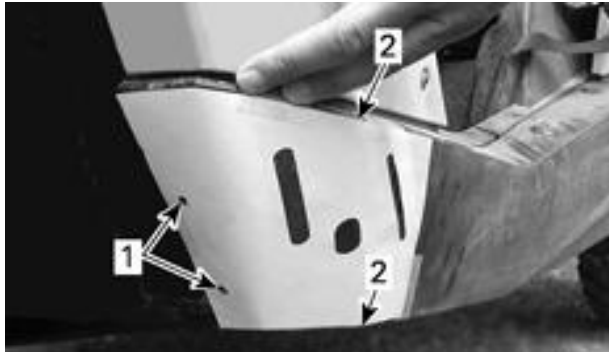
NOTE: This hole will be useful for upper front fender flare alignment.

4. Prepare the central lateral panel for installation of

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lower LH fender flare.

4.1 Install template on the central lateral panel. Use previously removed screw from the front central lateral panel to hold template.



1. Align template holes with threaded holes; 2. Align the top and the bottom of template with the central lateral panel.

4.2 Use the provided template to mark location to be cut away.

4.3 Cut away 2 slots and 1 rounded hole on the central lateral panel using a rotary tool.

NOTE: You may need to readjust the holes to fit the component properly.



TYPICAL - RH SIDE SHOWN

5. Repeat preparation for RH side.

Installing Upper Front Fender Flare

1. Install the upper LH front fender flare onto front LH side top fender to fit with shape of fender. Use the first hole near the intersection of the headlight trim and the front fender.

2. Use upper LH front fender flare as a template to drill 5 holes of 7.5 mm (9/32 in) in diameter into top side fender.

3. Secure using M6 X 30 Torx screws, M6 flat washers and M6 elastic flanged nuts.

4. Install retaining screw and washer previously removed in the sixth hold and secure with a new M6

elastic flanged nut.

5. Tighten all screws retaining the upper front fender flare.

6. Repeat for RH side.

Installing Lower Front Fender Flare

1. Place the lower LH front fender flare onto the LH front lateral panel.

2. Use hole already in place to align the LH front fender flare on the front lateral panel.

3. Using the lower LH front fender flare as a template, drill 5 holes of 10 mm (13/32 in) in diameter: 2 into rear side of front lateral panel; 3 onto wheel well side of front lateral panel

4. Secure using M6 X 30 Torx screws, M6 flat washers and M6 elastic flanged nuts .

5. Install front lateral panel, lower LH front fender flare and central lateral panel back onto vehicle as described below.

- Secure the front fender flare using previously removed M6 x 20 Torx screws and new M6 elastic flanged nuts.

- Install new M6 X 16 Torx screw to secure the front of the central lateral panel.

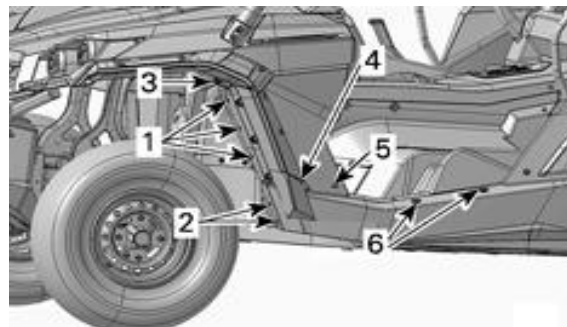
- Install new M6 X 20 Torx screw to secure the upper corner of the front lateral panel.

- Secure fender flare and front lateral panel with a M6 X 30 Torx screw .

- Secure the rear lower corner of the front lateral panel with a M6 X 20 Torx screw .

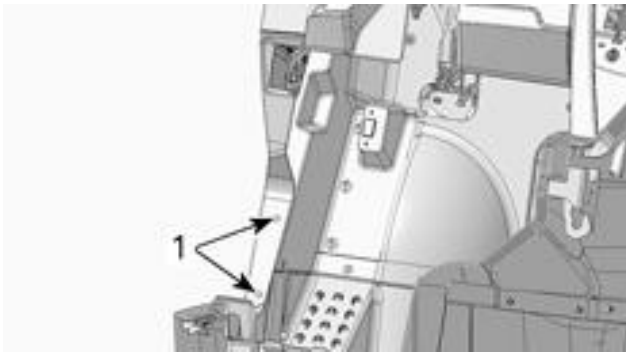
- Reinstall previously removed plastic rivets securing the central lateral panel.

NOTE: Be careful to insert pin and tabs into proper hole and slots.

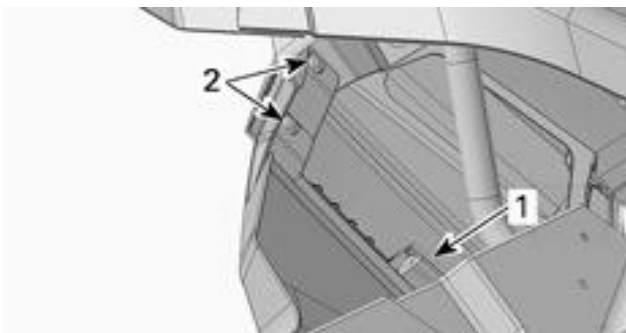


LH SIDE VIEW. 1. Previously removed M6 x 20 Torx screws with M6 elastic flanged nuts; 2. M6 X 16 Torx screws; 3. M6 X 20 Torx screw; 4. M6 X 30 Torx screw ; 5. M6 X 20 Torx screw; 6. Previously removed plastic rivets

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LH SIDE VIEW. 1. M6 X 16 Torx screws



VIEWED FROM DRIVER FOOTREST. 1. Previously removed plastic rivet; 2. Previously removed K50 x 20 Torx screws

6. Repeat for RH side.

Rear Section

Installing Upper Rear Fender Flare

1. Install the upper LH rear fender flare onto cargo box LH fender to fit with shape of fender.
2. Use the upper LH rear fender flare as a template to drill:
 - 2.1 Drill 1 hole of 7.5 mm (9/32 in) in diameter into cargo box tail light trim.
 - 2.2 Drill 6 holes of 6.5 mm (1/4 in) in diameter into cargo box side panel.
3. Secure using 7 M6 X 30 Torx screws, M6 flat washers and M6 elastic flanged nuts.
4. Repeat for RH side.

Installing Lower LH Rear Fender Flare

To install lower LH rear fender flare follow these instructions:

1. Open cargo box.
2. Remove support plate, keep screws for re-installation.



LH SIDE OF VEHICLE SHOWN

3. Remove 2 push nuts retaining the LH rear lateral panel.



1. Push nuts

4. Remove screw located in bottom section of lower LH rear lateral panel.
5. Pry slightly open rear lateral panel so as to gain access to rear of the installation zone.
6. Install the lower LH rear fender flare onto rear LH rear lateral panel to fit with shape of fender.
7. Align with hole already in place (LH side only).
8. Use the lower LH rear fender flare as template to drill 6.5 mm (1/4 in) holes into rear lateral panel.
9. Secure using 3 M6 X 30 Torx screws, M6 flat washers and M6 elastic flanged nuts. Do not install the bottom of lower LH rear fender flare screw as it will require a longer one.

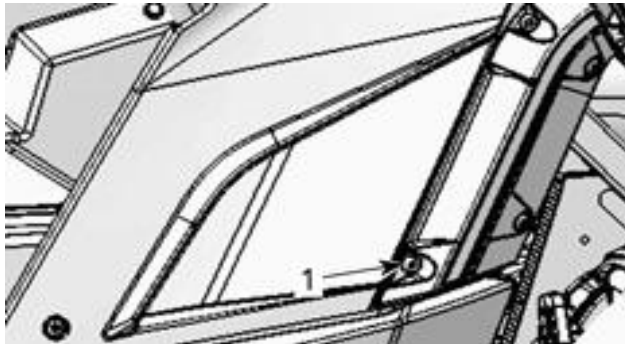


10. Install LH rear lateral panel and lower LH rear

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fender flare onto vehicle.

10.1 Install the M6 X 45 Torx screw on bottom of lower LH rear fender flare.



REAR LH SIDE 1. M6 X 45 Torx screw

11. Tighten all screws securing the lower rear fender flare.

12. Secure rear lateral panel by installing 2 new push nuts . Use a socket to push in place.

13. Reinstall support plates using the previously removed K50 x 20 Torx screws.



LH SIDE OF VEHICLE SHOWN. 1. Support plate.

Installing Lower RH Fender Flare

To install lower RH rear fender flare follow these instructions:

1. Remove support plate, keep screws for re-installation.

2. Remove 2 push nuts retaining the RH rear lateral panel.

3. Pry slightly open rear lateral panel open so as to gain access to the rear of the installation zone.

NOTE: Remove gas cap to ease access. Protect opening so nothing fall in.

4. Install the lower RH rear fender flare onto RH rear lateral panel to fit with shape of fender.

5. Use the lower RH rear fender flare as template to drill 4 holes 7.5 mm (9/32 in) into RH rear lateral panel.

6. Secure using 3 M6 X 30 Torx screws , M6 flat

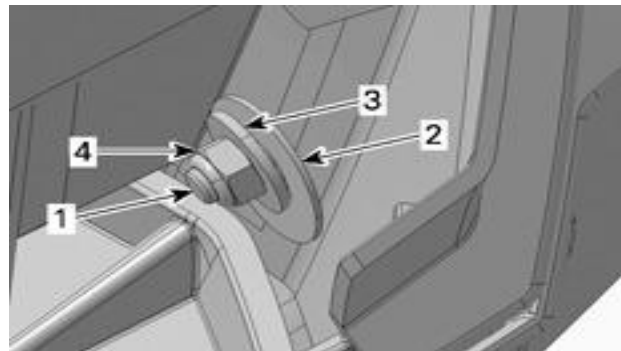
washers and M6 elastic flanged nuts .

NOTE: Two are located on the rear side and 1 on the upper front side. Do not install the bottom of lower RH rear fender flare screw as it will require additional washers.

7. Secure the bottom of the rear lateral panel with a M6 X 30 Torx screw , the hardened washer, a M6 flat washer and a M6 elastic flanged nut.



REAR RH SIDE - OUTSIDE VIEW. 1. M6 X 30 Torx screw.



REAR RH SIDE - INSIDE REAR LATERAL PANEL

1.M6 X 30 Torx screw ; 2. Hardened washer; 3. M6 flat washer; 4. M6 elastic flanged nut.

8. Tighten all screws securing the lower RH rear fender flare.

9. Secure rear lateral panel by installing 2 new push nuts. Use a socket to push in place

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